### MAY 2019

## B.Tech. VI SEMESTER

# INDUSTRIAL ENGINEERING (MU-310)

Time: 3 Hours

Max. Marks:60

(6)

Instructions:

- It is compulsory to answer all the questions (2 marks each) of Part -A in short.
- 2. Answer any four questions from Part -B in detail.
- Different sub-parts of a question are to be attempted adjacent to each other.

### PART-A

01 (a)	Define Productivity.	(2)
	Define Industrial engineering and write it's scope.	(2)
(b)	What do you mean by recovery of overheads?	(2)
(c)		(2)
(d)	What are the factors affects the productivity.	(2)
(e)	Define MIS.	00775007
(f)	Enumerate the Inventory control models.	(2)
(g)	What are the objectives of sales forecasting?	(2)
(h)		(2)
(i)	What are the Objectives of Production Planning & Control?	(2)
(i)	Differentiate between Direct, Indirect & Overhead costs.	(2)
	PART -B	
Q3	Define the Economic order Quantity. Derive the expression to determine the EOQ.	(10)
Q4	What are the methods for measurement of productivity? Explain the different methods of job evaluation.	(10)
Q5	Write the short notes on following  i. ABC Analysis  ii. VED  iii. Gantt Chart	(10)
Q6 (a)	What is Break Even Point? What are the assumptions made in BEP?	(4)

Cost Element	Variable Cost	Fixed Cost
Direct Material	32.8	
Direct Labour	28.4	
Factory Overheads	12.6	189900
Distribution overheads	4.1	58400
General Administrative Overheads	1.1	66700
Budgeted Sales		1850000

#### Determine

- i. Break-even sales volume
- ii. The profit at the budgeted sales volume
- iii. The profit if the actual sales (a) drop by 10 percent, (b) increase by 5 percent from the budgeted sales

(10)

Q7 The data given below represents sales figures of ABC company for the past months of the year 2015

Month Dec. Jan. Feb. March Oct. Nov. April May July Aug. Sept. June Sales 400 490 570 910 860 950 500 640 680 710 800 820 (Rs.)

- i. Compute 3 months moving average (ignoring decimel values)
- ii. Forecast the demand for the month of January 2016.
- If the actual demand for the month of Jan. 2016 is 905 units, what should be the forecast for the month of Feb. 2016.

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